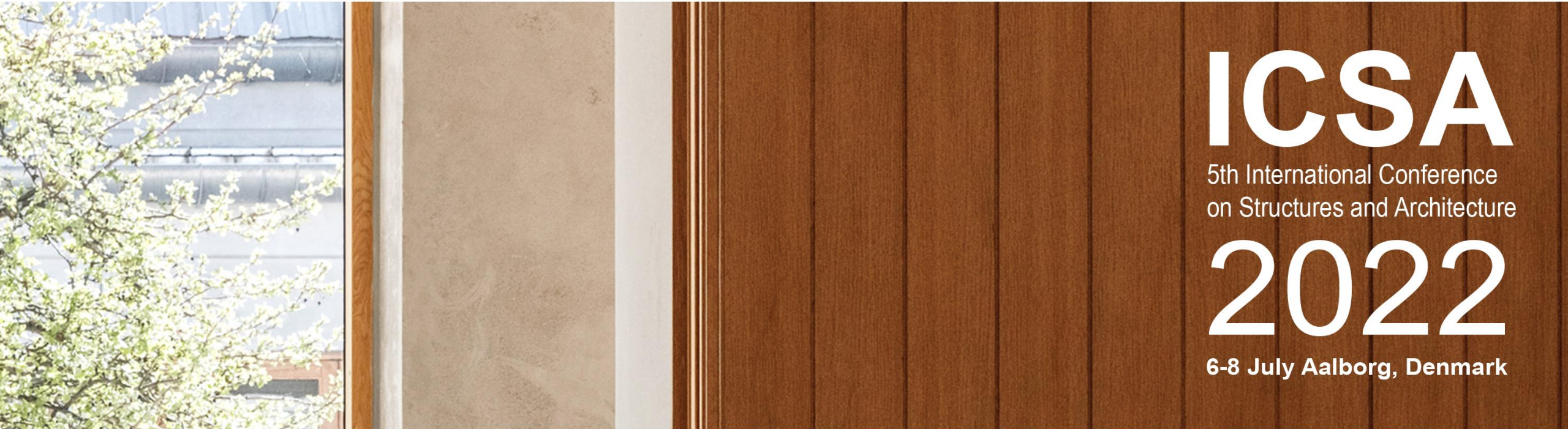




STRUCTURES & ARCHITECTURE

INTERNATIONAL ASSOCIATION EDUCATION • RESEARCH • COOPERATION



ICSA

5th International Conference
on Structures and Architecture

2022

6-8 July Aalborg, Denmark

Blade Bridge - Design and Construction of a Pedestrian Bridge using Decommissioned Wind Turbine Blades

Z. Zhang, K. Ruane, A. Huynh, A. McDonald, P. Leahy, A.
Alshannaq, T. R. Gentry, A. Nagle, L. C. Bank



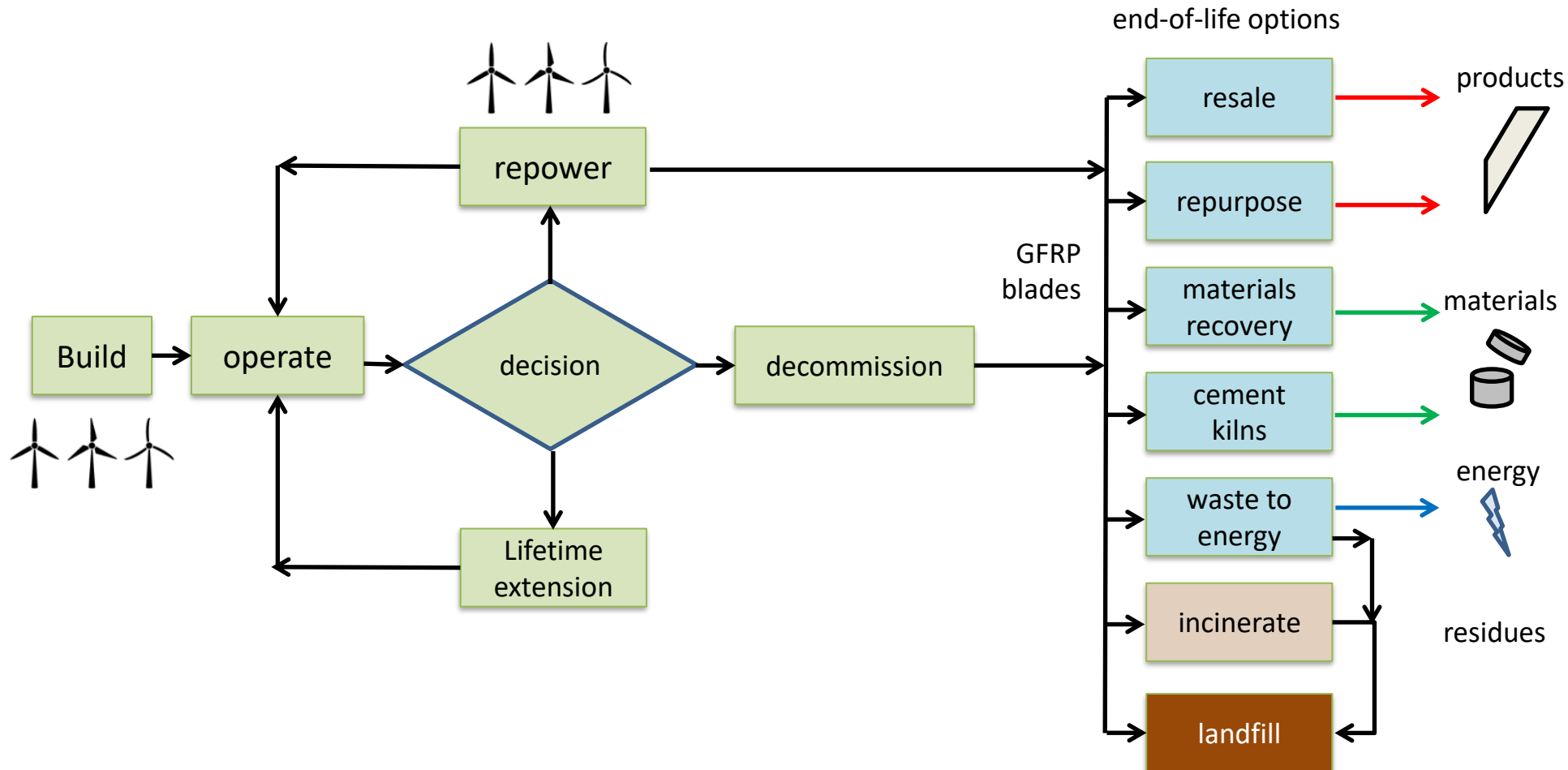


Outline

- **Introduction**
- **Re-Wind Network**
- **BladeBridge**
 - Sourcing, Funding, Planning
 - Experimental Testing: Material and Section Properties
 - Design process
 - Fabrication and Installation
- **Conclusion**



Wind farm life cycle

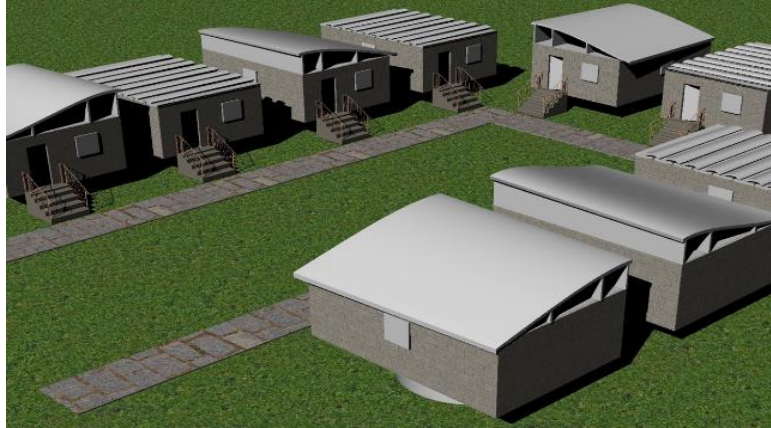




<https://www.bloomberg.com/news/features/2020-02-05/wind-turbine-blades-can-t-be-recycled-so-they-re-piling-up-in-landfills>



Blade repurposing concepts



BladeShelters



BladeBridge



BladePole



BladeBarrier



BladeBridge – sourcing, funding, planning

BladeBridge

Funding &
Management:
Cork County
Council

Blade Sourcing:
Everun Ltd.

Preliminary
Design & Testing:
Georgia Tech

Engineering
Design:
Munster
Technological
University

LCA & Design
Support:
University College
Cork

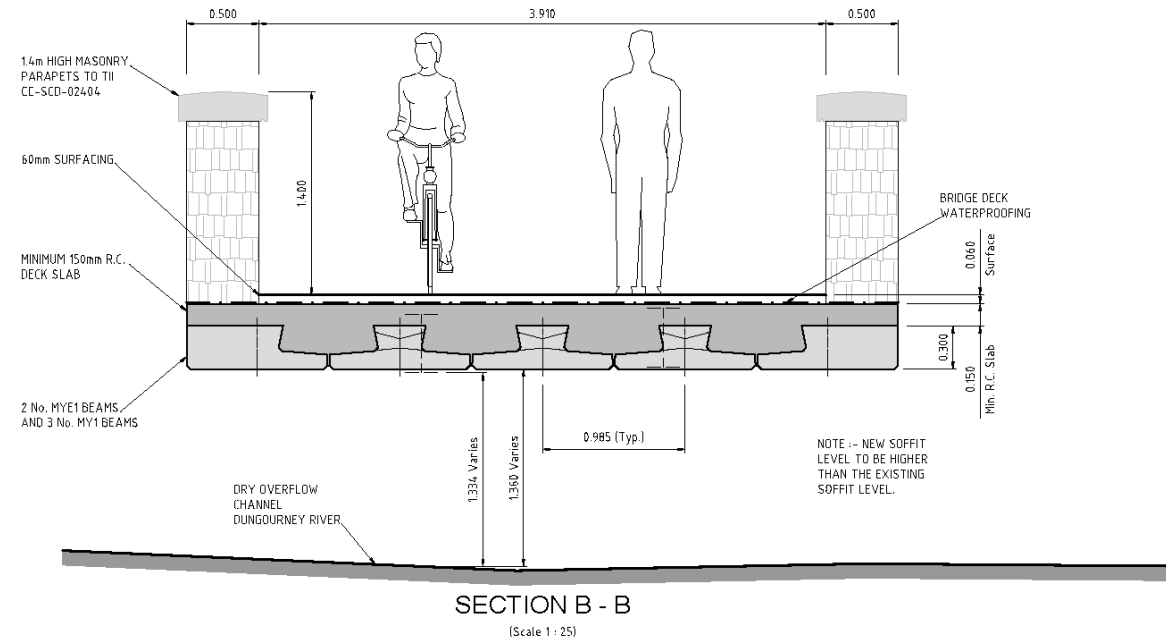
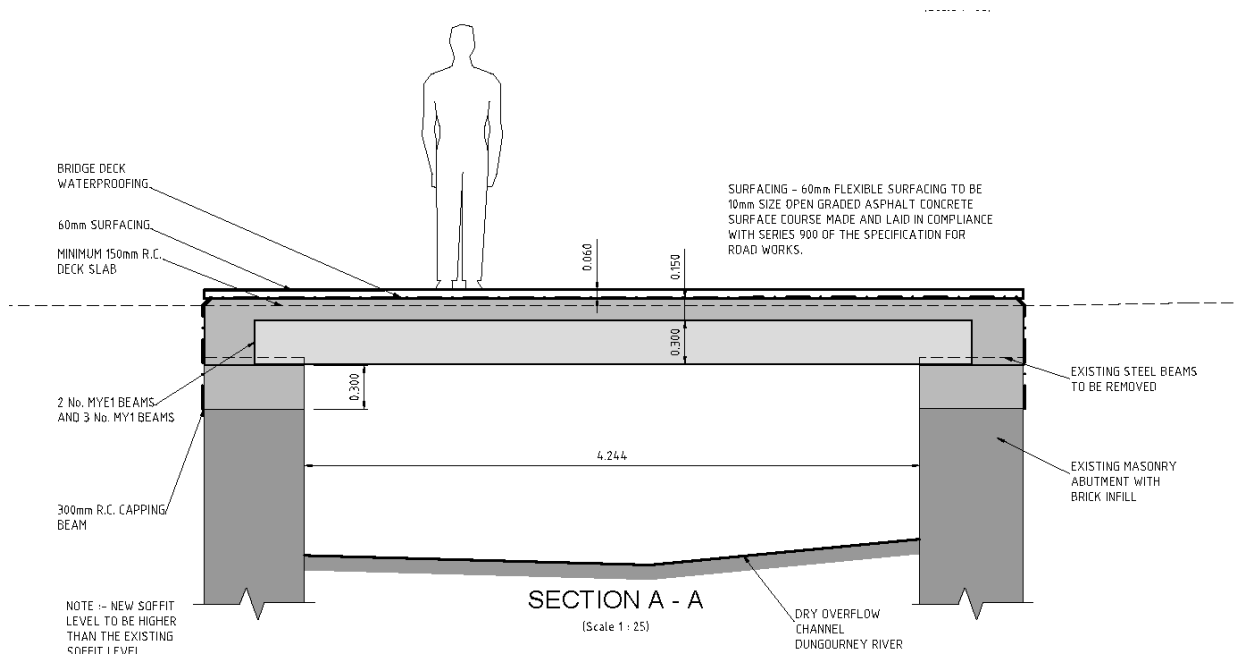


Original site





Greenway bridge – original plan



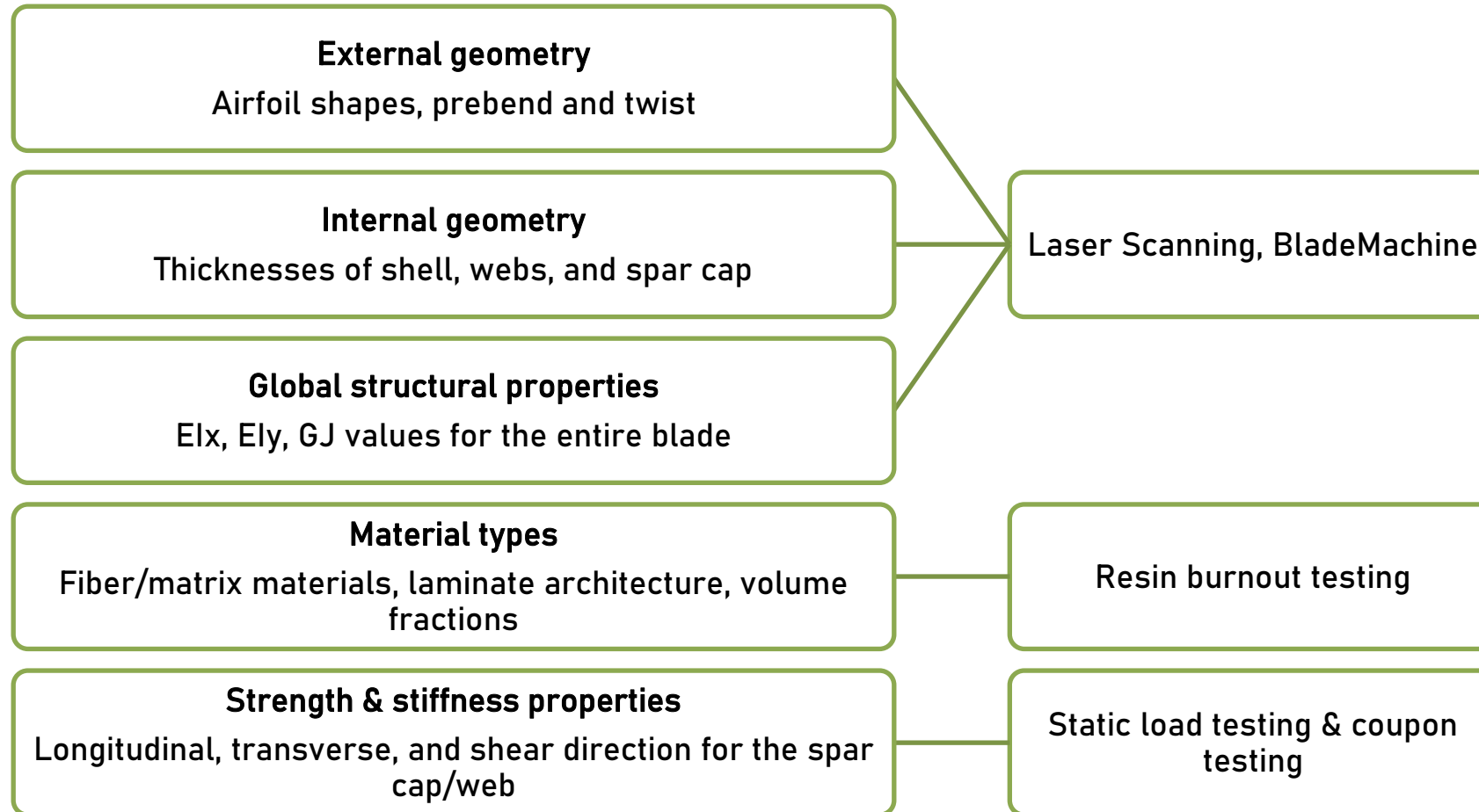


Nordex N29 windblades – sourced from Everun Ltd.



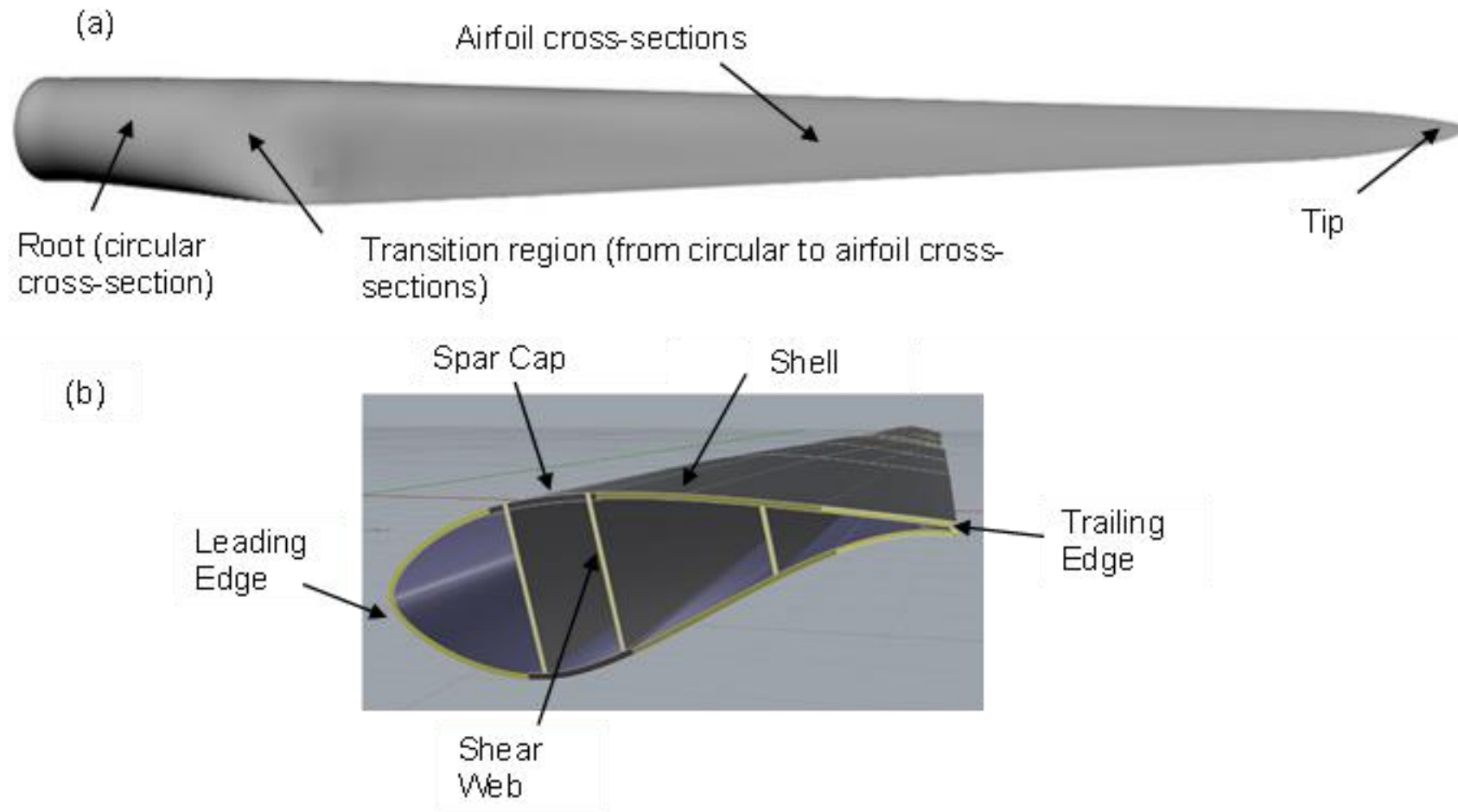


BladeBridge – experimental testing



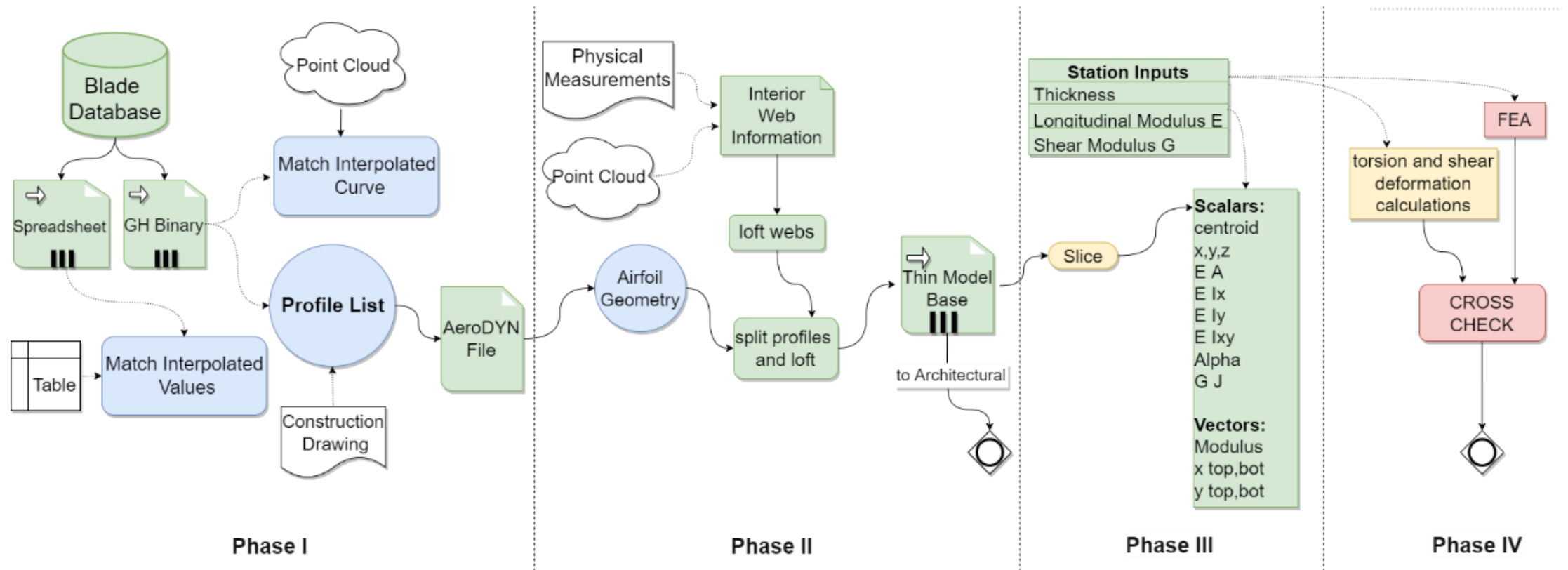


Airfoil terminology





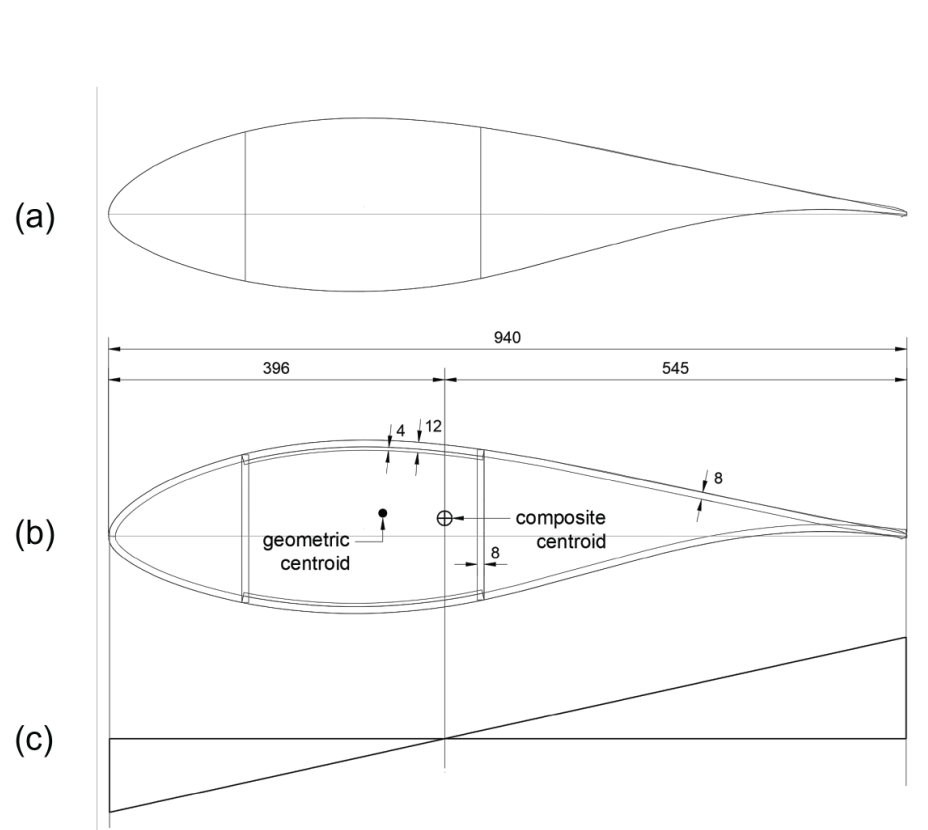
BladeMachine – digital reprocessing



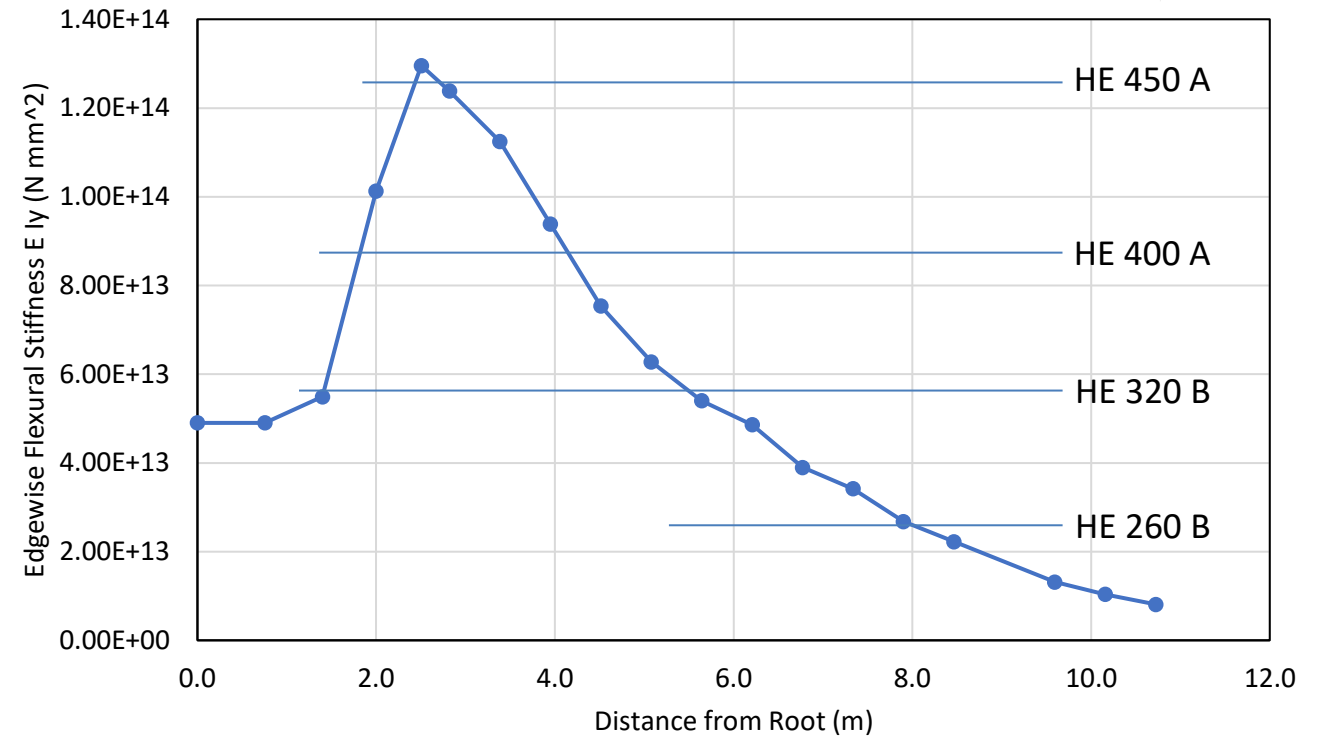
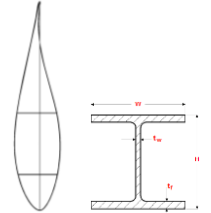
Kiernicki, C., Kakkad, S.D., Bermek, M.S., and Gentry, T. R. (2022). "A Digital Process for Reconstructing Wind Turbine Blade Geometry from Point Cloud Data." In Proc., 5th Annual International Conference on Structures and Architecture, Aalborg, Denmark.



BladeMachine Phase IV – global structural properties



(d) Weight = 22.6 kg/m $E_{Ix} = 2.57e+12 \text{ N-mm}^2$
 $E_A = 5.45e+08 \text{ N}$ $E_{Iy} = 3.71e+13 \text{ N-mm}^2$





Laboratory testing

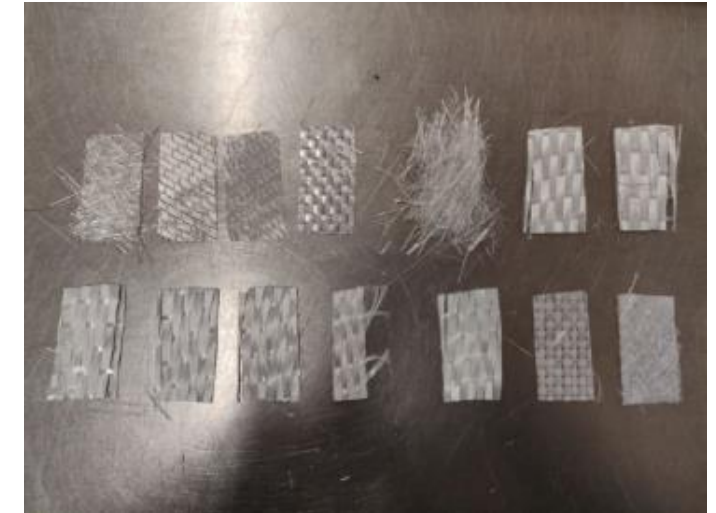
Static loads



Coupon testing



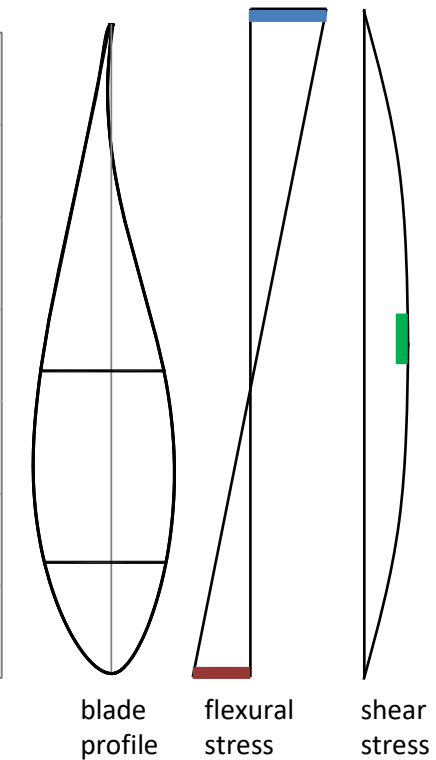
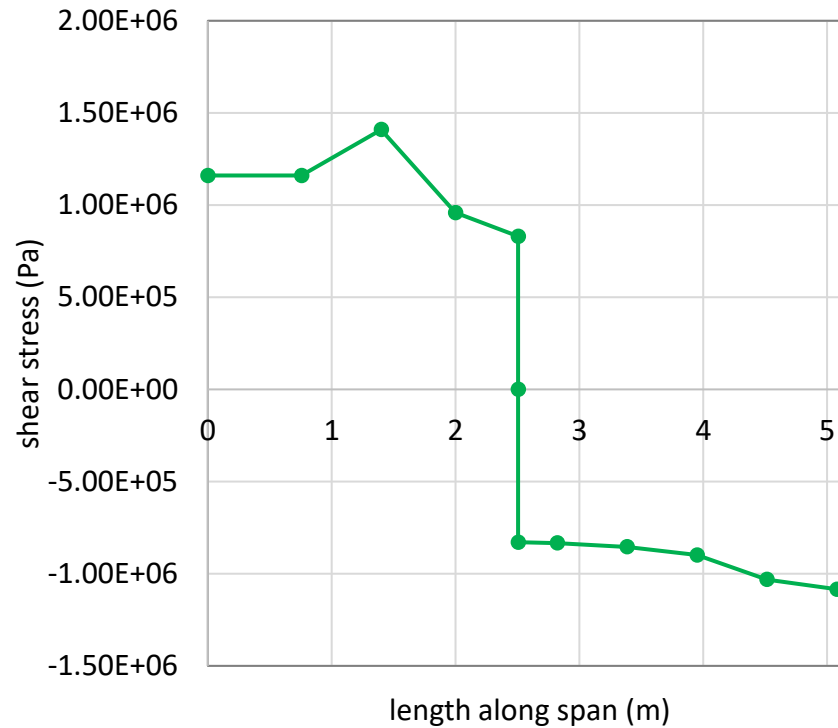
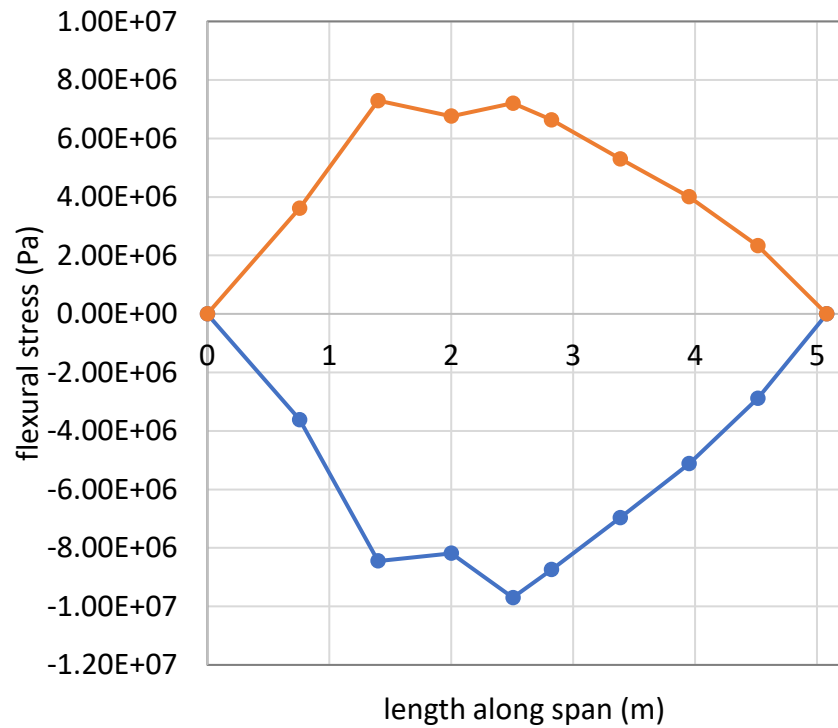
Resin burnout



Ruane, K., Zhang, Z., Nagle, A., et al. (2022). Material and Structural Characterization of a Wind Turbine Blade for Use as a Bridge Girder. Transportation Research Record. <https://doi.org/10.1177/03611981221083619>



Strength & stiffness comparison – 50kN midspan load



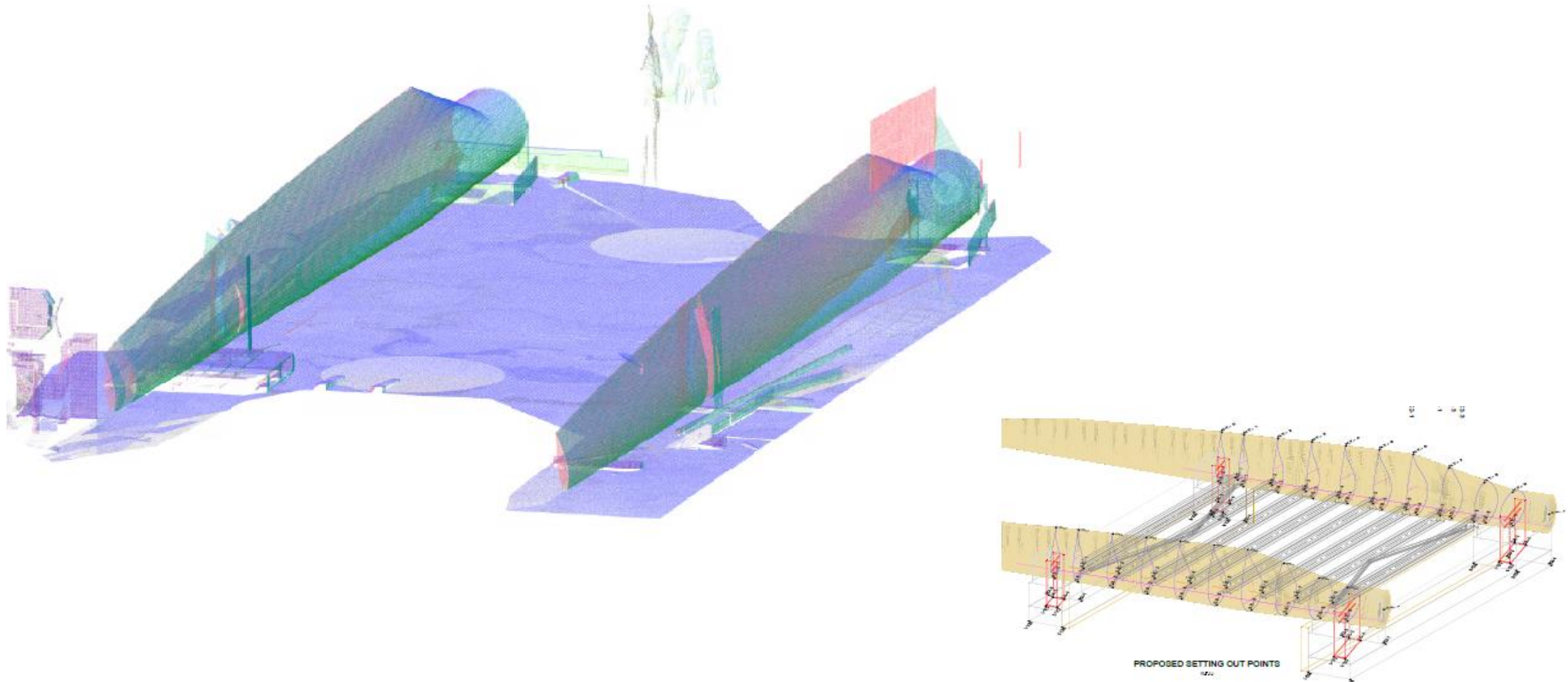


BladeBridge – design & fabrication





BladeBridge fabrication – AR Brownlow Lt. Carrigaline





Windblade alignment cradles





BladeBridge fabrication – custom steel connections





January 2022





January 26, 2022 – site installation





April 2022 – groundwork & abutments completed





April 2022 – groundwork & abutments completed



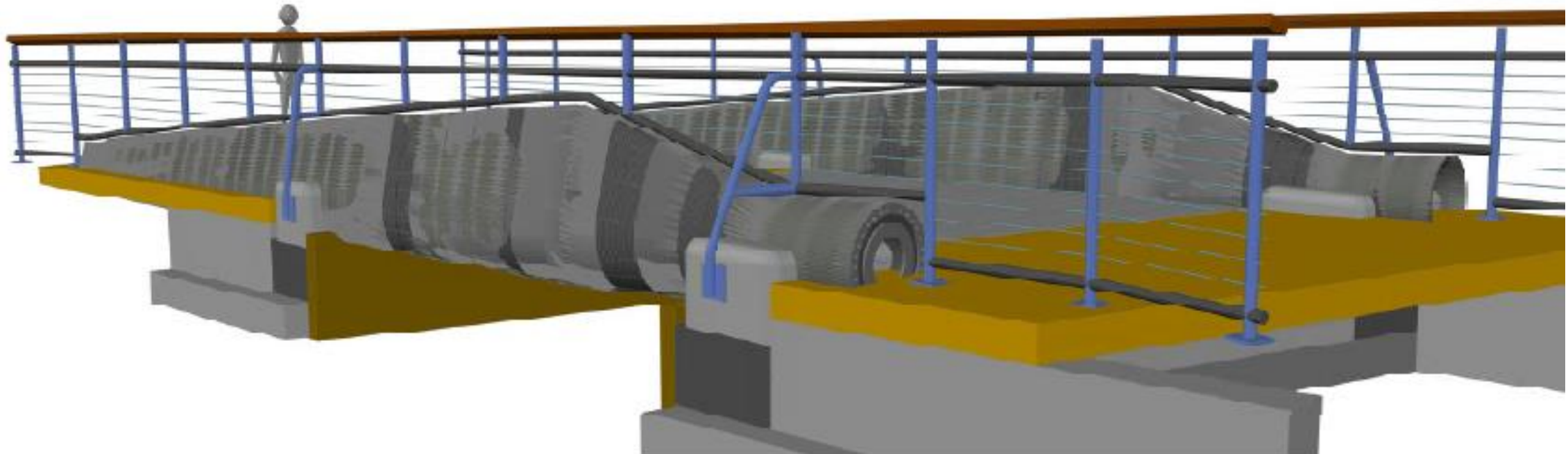


June 2022 – bauxite surfacing





Summer 2022 – guardrail design & fabrication





Conclusions

- Windblades are a strong, durable and versatile building material
 - Strength properties remain even as EOL products
- Potential for expansion – Ireland, US, and beyond







Re-Wind Network partners, collaborators, & funding

Network University Members:

- Georgia Tech
- City University of New York
- University College Cork
- Queens University Belfast
- Munster Technological University

Funding (~\$2m 2014-current)

- NSF (CBET, PFI, I-CORPS)
- NYSERDA
- SFI
- DfE
- ENEL Green Power

Current Project Partners:

- Logisticus Group
- ENEL Green Power
- Siemens-Gamesa RE
- Cork County Council
- NYC Dept of Design and Construction (DDC)
- NREL Wind Manufacturing